

1. Scope of Application

These specifications are applied to the chip type LED lamp , model CL-L230-C10N-A

2. Part code

CL - L 230 - C 10 N - A

Series

L230: White power LED for general lighting.

Watt Class

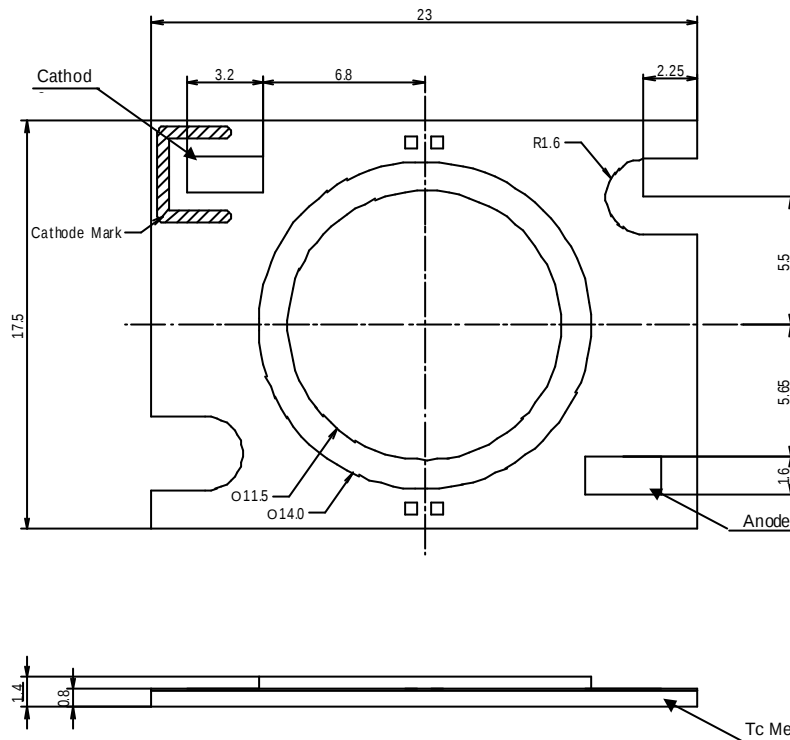
C10 : 10 watt package.

Lighting color

N : White color rank N

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3.Outlinedrawing



Tolerances unless
otherwise specified : $\pm$
0.3mm
Unit : mm

4.Performance

(1) Absolute Maximum Rating

Parameter	Symbol	Rating Value	Unit
Power Dissipation	P_d	14.1	W
Forward Current	I_F	1.05	A
Forward Pulse Current	I_{FP}	1.5	A
Reverse Voltage	V_R	15	V
Operating Temperature	T_{OP}	-30 ~ +85	
Storage Temperature	T_{ST}	-40 ~ +100	
Junction Temperature	T_{j_Max}	120	

*1 Forward Current : Duty 1/10, Pulse Width 10msec

*2 D.C. Current : $T_j = T_c + R_j - c \times P_d$

Pulse Current : $T_j = T_c + R_j - c \times P_w$ (Power Dissipation / one - Pulse) $\times$ duty

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(2) Electro-optical Characteristics

(Tc=25)

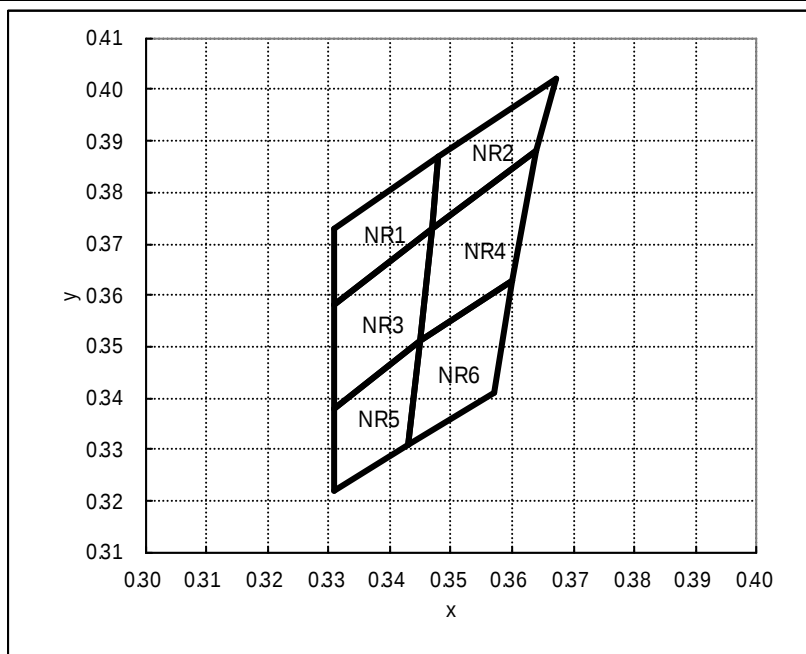
Parameter	Symbol	Condition	Min	Typ	Max	Unit
Forward Voltage	V_F	$I_F=900\text{mA}$	10.5	11.8	12.9	V
Reverse Current	I_R	$V_R=15\text{V}$	-	-	100	μA
Thermal resistance	Rj-c	Junction-case	-	3.5	-	/W
Luminous Flux	ϕ_V	$I_F=900\text{mA}$	492	700	-	lm

Chromaticity coordinates (Condition: $I_F=900\text{mA}$, Tc=25)

ColorRank	x	y	ColorRank	x	y
NR1	0.331	0.358	NR2	0.347	0.373
	0.331	0.373		0.348	0.387
	0.348	0.387		0.367	0.402
	0.347	0.373		0.364	0.388

ColorRank	x	y	ColorRank	x	y
NR3	0.331	0.338	NR4	0.345	0.351
	0.331	0.358		0.347	0.373
	0.347	0.373		0.364	0.388
	0.345	0.351		0.360	0.363

ColorRank	x	y	ColorRank	x	y
NR5	0.331	0.322	NR6	0.343	0.331
	0.331	0.338		0.345	0.351
	0.345	0.351		0.360	0.363
	0.343	0.331		0.357	0.341

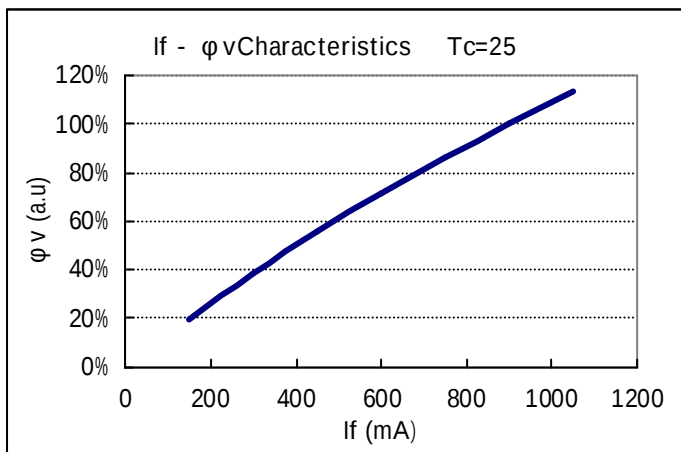


Note 1) The tolerance of measurement at our tester is $V_F \pm 3\%$, $\phi_V \pm 10\%$, Chromaticity(x,y) ± 0.01 .
 Note 2) For handling, please apply CMOS LSI or equivalent any electrostatic effect.

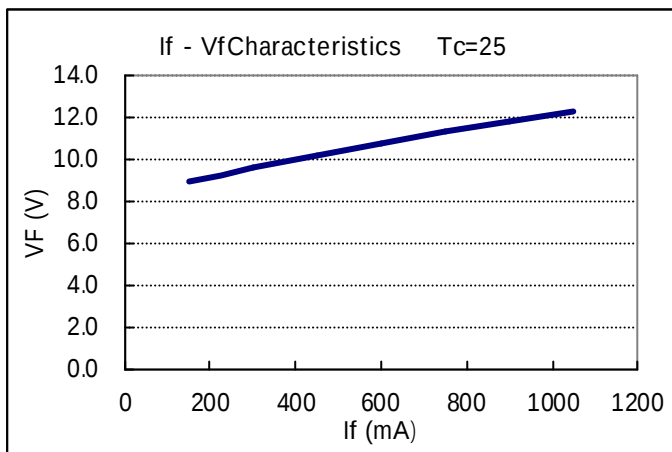
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5.Characteristics

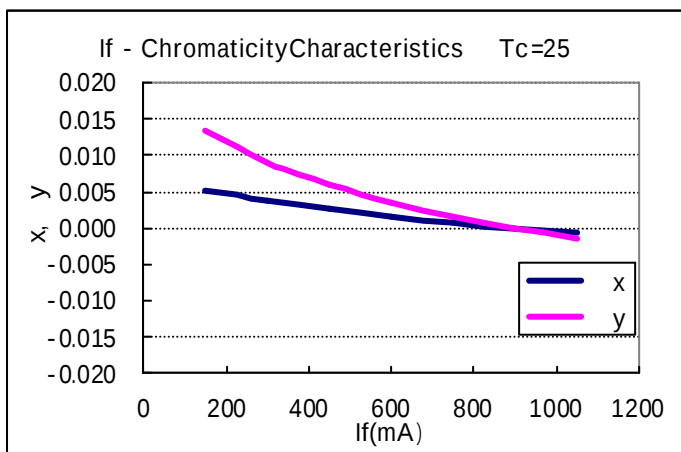
Forward Current vs. Relative Luminous Flux



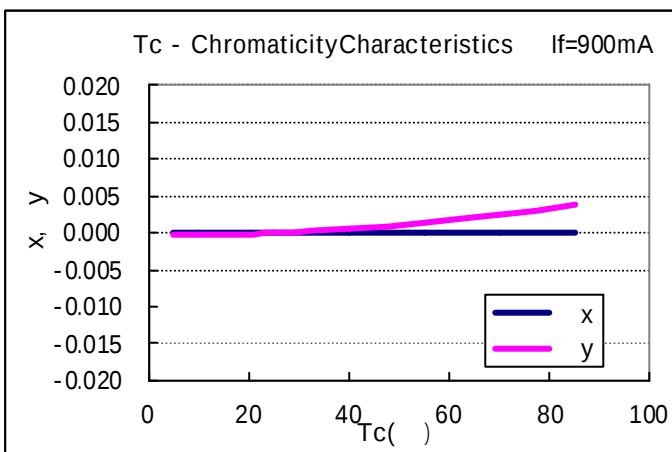
Forward Current vs. Forward Voltage



Forward Current vs. Chromaticity Coordinate

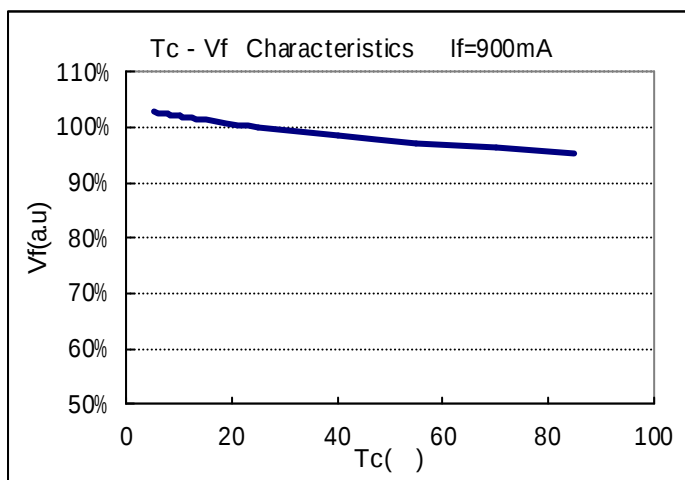


Case Temperature vs. Chromaticity Coordinate

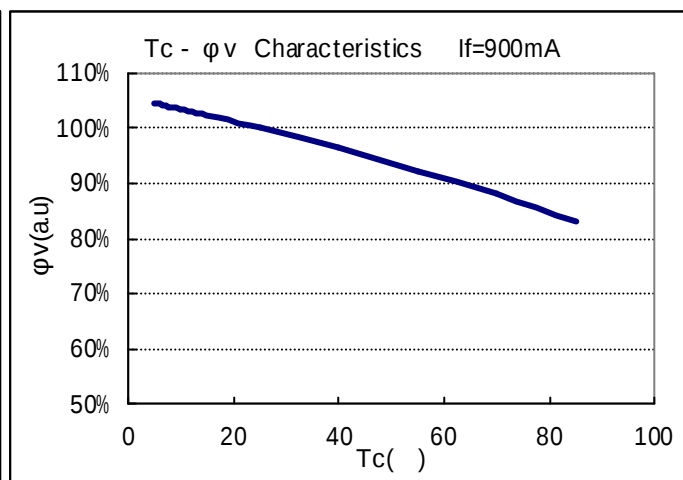


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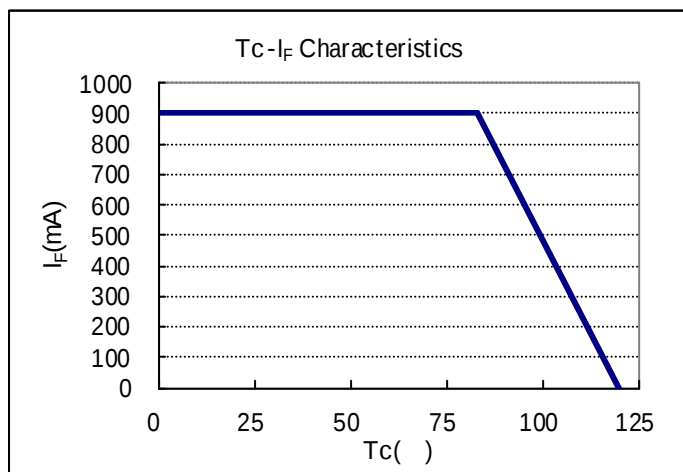
Case Temperature vs. Forward Voltage



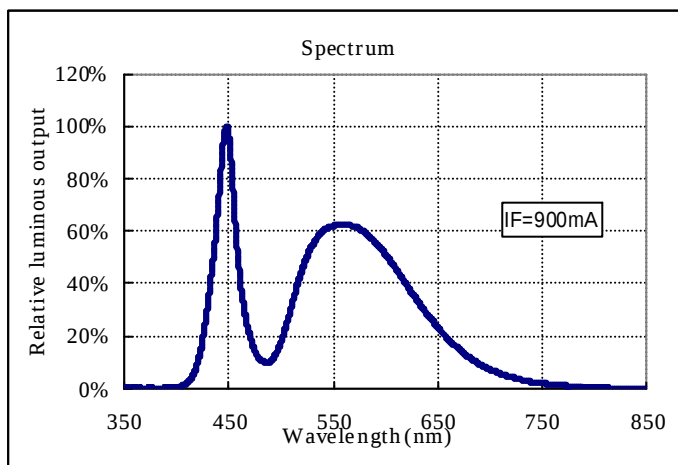
Case Temperature vs. Relative Luminous Flux



Case Temperature vs. Allowable Forward Current



Spectrum



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6. Reliability

(1) Details of the tests

Test Item	Test Condition
Room Temperature Operating Life Test	$T_a=25$, $I_F=900\text{mA}$ ($T_j=90$) $\times 1000$ hours (with Al-fin)
High Temperature Operating Life Test	$T_a=50$, $I_F=900\text{mA}$ ($T_j=110$) $\times 1000$ hours (with Al-fin)
Low Temperature Storage Test	-30 $\times 1000$ hours
High Temperature Storage Test	100 $\times 1000$ hours
Moisture proof Test	60 ± 2 , $90\pm 5\%$ RH for 1000 hours
Thermal Shock Test	-30 $\times 30$ minutes - 100 $\times 30$ minutes, 100 cycle

(2) Judgment Criteria of Failure for Reliability Test (Ta=25)

Measuring Item	Symbol	Measuring Condition	Judgement Criteria for Failure
Forward Voltage	VF	$I_F=900\text{mA}$	$>U \times 1.1$
Total Luminous Flux	Φ_V	$I_F=900\text{mA}$	$<S \times 0.7$

U defines the upper limit of the specified characteristics. S defines the initial value.

Note: Measurement shall be taken between 2 hours and 24 hours, and the test pieces should be returned to the normal ambient conditions after the completion of each test.

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7. Packing Specifications

(1) Primary packing

An empty tray is placed on top of a four-tier tray which contain 40 pieces each. The set of five trays is banded together by wrapping two rubber bands around it and then sealed in a plastic bag.

(Smallest packing unit: 200 pieces)

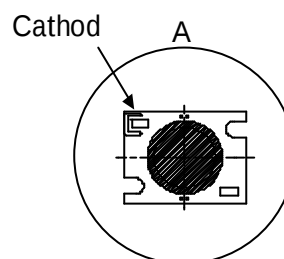
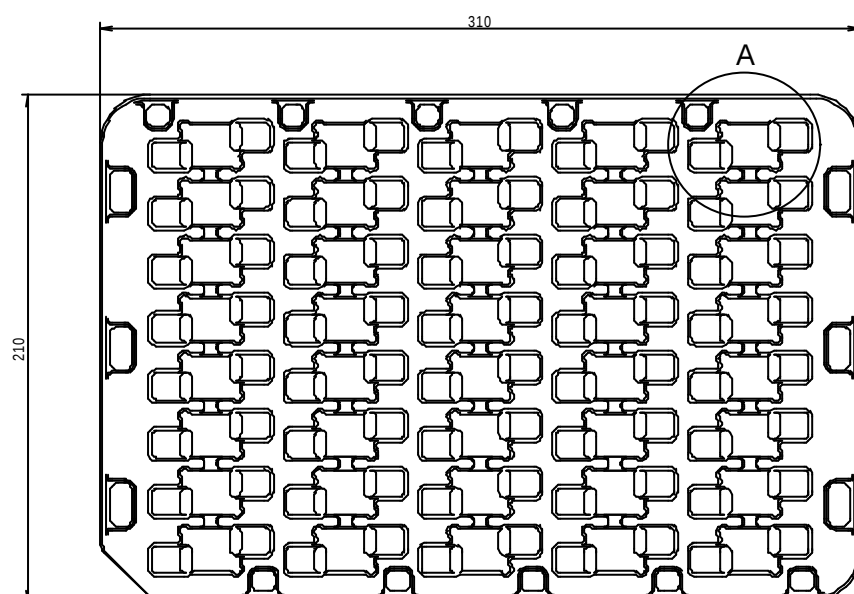
An indication label which specifies product name, quantity, lot number and shipment date is attached to the outside of the plastic bag.

Tray (Dimensions: 310 × 200 × 14.6mm / Materials: Electrically conductive PS)

(2) Second packing

A set of five trays is placed in a box of up to five sets. (Dimensions of box: 315mm × 215mm × 213mm, maximum of 400 pieces per box) The same indication label used for the primary packing is attached to the box. If needed, a card board box is also used for shipment.

< Packing figure >



Example of indication label

CUSTOMER

TYPE CL-L230-C10N-A

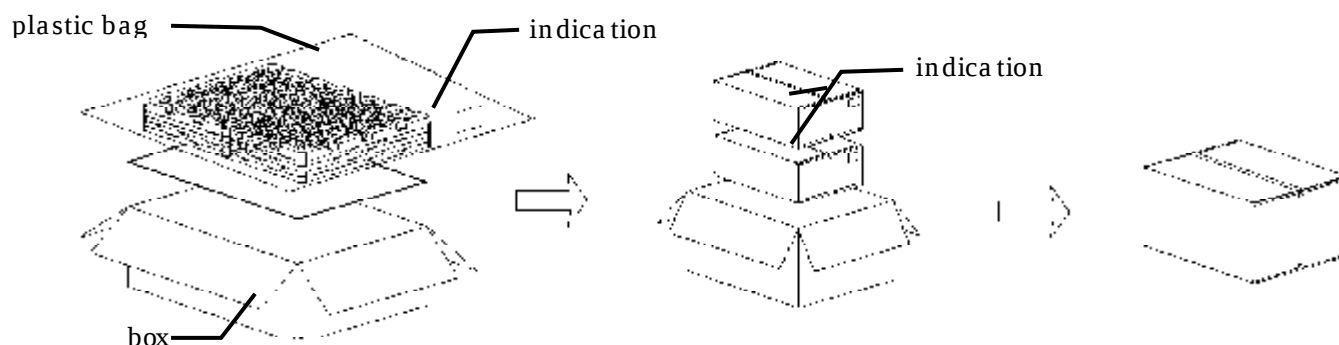
P.NO

Lot No XXXXXX

Q'ty pcs



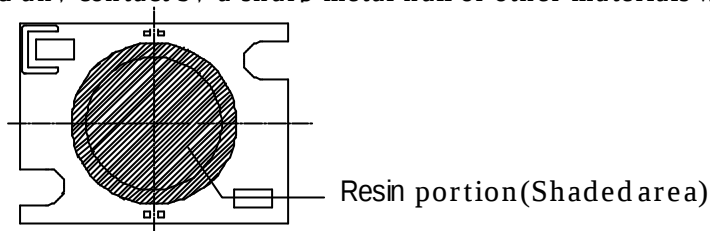
CITIZENELECTRONICS



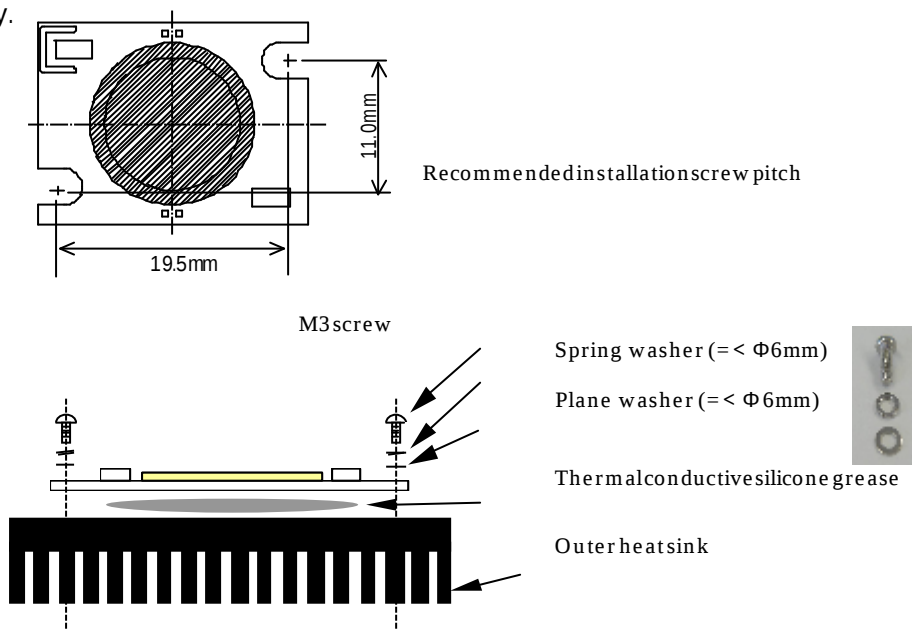
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Precautions

1. Avoid the application of any stress to the Resin.
2. Avoid any contact by a sharp metal nail or other materials with the Resin portion.



3. This product should be secured firmly by fastening an M3 screw on both sides of the product. Please be careful not to apply any stress to the product during the clamping operation. As the connection status could vary depending on materials of outer heat sink, please check thoroughly.



4. A heat radiating grease should be applied to the whole rear surface so that this product can dissipate heat as a whole. This product could be bent during the clamping operation if heat grease in sheet form is used. For this reason, it is recommended that grease in paste form is used.

5. Handling of static electricity

- Please take measures to prevent any static electricity being produced such as the wearing of a wristband or anti-static gloves when handling this product.
- As for damages due to static electricity, please check them by lighting inspection.

CE's lighting inspection criterion

Condition	Judgmental criterion
IF=1mA or less	No-lighting should not exist.

6. Please be aware that this product should not come into contact with any other parts in assembled status.

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Precautions (continued)

7. Drive circuit

- A constant current circuit is recommended as a drive circuit.

And when two or more LED packages are connected, the series connection between each package is recommended.

- Please design a circuit that prevents any reverse voltage (excess current) from being applied to this product instantaneously when the circuit is ON or OFF.

8. Heat generation

- As this product is designed with consideration of the heat release property of module, a heat release design is required to use this product efficiently.

Please ensure that heat generation is not in excess of the absolute maximum rating. (Refer to 4-1 Performance)

- Factors responsible for an increase in temperature include heat generation attributed to ambient temperature conditions or power dissipation. Thus, drive conditions should be taken into consideration, depending on ambient temperature (Ta).

9. Recommended soldering

- Soldering operation should be performed within 3.5 seconds per land using a soldering iron of 40W or lower. The temperature of a soldering iron should be adjusted 350°C or lower.

- No external force is applied to sealing resin during soldering operation.

- Please do not handle a product until it returns to a normal temperature.

Note: This product is not adaptable to reflow process.

10. Other

- This product complies with RoHS directives.

- This product is intended for the application in general electronic devices (such as office automation equipment, communication devices, audio-video equipment, home electrical appliances, measurement hardware and others).

In cases where this product is used for the applications that requires high reliability or could directly affect human life or health due to failure or malfunction (aerospace hardware, medical equipment, atomic control equipment and others), please consult with our sales representatives beforehand.

- Our warranty does not cover situations where this product undergoes secondary fabrication such as changes in shape.

- An agreement of formal product specifications is required prior to mass production.

- The specifications and appearance of this product are subject to change without advanced notice.

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